



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		823182	COVER ASSEMBLY-Rocker	1	(Starboard) (Blue)	
2		823182	COVER ASSEMBLY-Rocker	1	(Port) (Blue)	
3		818733	BREATHER ASSEMBLY	2		
4	54	18076	CLAMP	2		
5	36	811569	CAP-Oil Filler	2		
6	10	90088	SCREW (.250-20 x 3.90)	6		5
7	12	30971	WASHER	14		5
8	11	35888	NUT (.250-28)	8		5
9	16	72809	STUD (.250-20/.250-28 x 1.620)	8		5
10	10	814650	SCREW (#10-24 x .440)	8		
11	37	849346	PLATE	2	(900 SC - Stack The Deck)	
12	27	14765	GASKET-Valve Cover	2		2,5
13		17683A	HEAD ASSEMBLY-Cylinder	2		5
14		13024	VALVE-Exhaust	8		
15	15	845669	SHIM-Valve Spring	16	(.015)	
15	15	77624	SHIM-Valve Spring	16	(.030)	
15	15	77625	SHIM-Valve Spring	16	(.060)	
16	24	849323	SPRING-Valve	16		
17		848745	RETAINER-Valve Spring	16		
18		96028	LOCK	16	(Exhaust Valve)	
18		96028	LOCK	16	(Intake Valve)	
19		17843	VALVE-Intake	8		
20		848508	PUSHROD	8	(Exhaust 9.600)	5
20		848509	PUSHROD	8	(Intake 8.650)	5
21		49132	GUIDE-Pushrod	8		5
22	11	848610	NUT (Special)-Rocker Arm	16		5
23		14729T	ARM-Valve Rocker	16	(See NOTE # 1)	5
24		95820	STUD-Rocker Arm	16		5
25		814442	BOLT KIT-Cylinder Head	1		5
26		818724	GIRDLE-Valve Train	1		5
27	27	42591	GASKET-Cylinder Head	2		2,5
28		821288	WIRE (10.00 Feet)	1		2,5
.	27	840277A	GASKET SET-Engine Overhaul	1		